



**ZEPHYR VS. RECOULES
 METRIC SWIVEL MICROSTOP CAGE**

CROSS-REFERENCE

RECOULES	ZEPHYR	METRIC INTERNAL THREAD
RB257		
10015010	NOT AVAILABLE	M6 X 1.00
10015015	ZT666-SP-SI	M6 X 1.00
10015020	ZT666-SP-NI	M6 X 1.00
10015200	ZT666-ZN	M6 X 1.00
RB307		
10020010	NOT AVAILABLE	M8 X 1.00
10020015	ZT667-SP-SI	M8 X 1.00
10020020	ZT667-SP-NI	M8 X 1.00
10020105	NOT AVAILABLE	M8 X 1.00
10020110	ZT667-WP-SI	M8 X 1.00
10020115	ZT667-WP-NI	M8 X 1.00
10020200	ZT667-ZN	M8 X 1.00



**ZEPHYR VS. RECOULES
 METRIC CUTTER**

CROSS-REFERENCE

RECOULES PART NO.	ZEPHYR PART NO.	No.OF FLUTES	METRIC THREAD	CUTTER ANGLE
31205 000	ZT572D10-2.38	3	M6X1.00	90°
31205 005	ZT572D10-3.17	3	M6X1.00	90°
31205 010	ZT572D10-3.50	3	M6X1.00	90°
31205 015	ZT572D10-3.60	3	M6X1.00	90°
31205 020	ZT572D10-3.96	3	M6X1.00	90°
31205 025	ZT572D10-4.00	3	M6X1.00	90°
31205 030	ZT572D10-4.15	3	M6X1.00	90°
31205 035	ZT572D10-4.76	3	M6X1.00	90°
31205 040	ZT572D10-4.83	3	M6X1.00	90°
31205 045	ZT572D10-5.60	3	M6X1.00	90°
31206 000	ZT572E10-2.38	3	M6X1.00	100°
31206 005	ZT572E10-3.17	3	M6X1.00	100°
31206 010	ZT572E10-3.50	3	M6X1.00	100°
31206 015	ZT572E10-3.60	3	M6X1.00	100°
31206 020	ZT572E10-3.96	3	M6X1.00	100°
31206 025	ZT572E10-4.00	3	M6X1.00	100°
31206 030	ZT572E10-4.15	3	M6X1.00	100°
31206 035	ZT572E10-4.76	3	M6X1.00	100°
31206 040	ZT572E10-4.83	3	M6X1.00	100°
31206 045	ZT572E10-5.60	3	M6X1.00	100°
31207 000	ZT572H10-2.38	3	M6X1.00	120°
31207 005	ZT572H10-3.17	3	M6X1.00	120°
31207 010	ZT572H10-3.50	3	M6X1.00	120°
31207 015	ZT572H10-3.60	3	M6X1.00	120°
31207 020	ZT572H10-3.96	3	M6X1.00	120°
31207 025	ZT572H10-4.00	3	M6X1.00	120°
31207 030	ZT572H10-4.15	3	M6X1.00	120°
31207 035	ZT572H10-4.76	3	M6X1.00	120°
31207 040	ZT572H10-4.83	3	M6X1.00	120°
31207 045	ZT572H10-5.60	3	M6X1.00	120°



**ZEPHYR VS. RECOULES
 METRIC REMOVABLE PILOT CUTTER**

CROSS-REFERENCE

RECOULES PART NO.	ZEPHYR PART NO.	No.OF FLUTES	METRIC THREAD	CUTTER ANGLE
30200 005	ZT564D10-2.00	2	M6X1.00	90°
30200 010	ZT564D10-2.38	2	M6X1.00	90°
30200 015	ZT564D10-2.50	2	M6X1.00	90°
30200 110	ZT564D10-2.80	2	M6X1.00	90°
30200 115	ZT564D10-3.00	2	M6X1.00	90°
30200 120	ZT564D10-3.17	2	M6X1.00	90°
30200 215	ZT564D10-3.50	2	M6X1.00	90°
30200 310	ZT564D10-4.00	2	M6X1.00	90°
30200 315	ZT564D10-4.17	2	M6X1.00	90°
30220 005	ZT564E10-2.00	2	M6X1.00	100°
30220 010	ZT564E10-2.38	2	M6X1.00	100°
30220 015	ZT564E10-2.50	2	M6X1.00	100°
30220 110	ZT564E10-2.80	2	M6X1.00	100°
30220 115	ZT564E10-3.00	2	M6X1.00	100°
30220 120	ZT564E10-3.17	2	M6X1.00	100°
30220 215	ZT564E10-3.50	2	M6X1.00	100°
30220 310	ZT564E10-4.00	2	M6X1.00	100°
30220 315	ZT564E10-4.17	2	M6X1.00	100°
30240 005	ZT564H10-2.00	2	M6X1.00	120°
30240 010	ZT564H10-2.38	2	M6X1.00	120°
30240 015	ZT564H10-2.50	2	M6X1.00	120°
30240 110	ZT564H10-2.80	2	M6X1.00	120°
30240 115	ZT564H10-3.00	2	M6X1.00	120°
30240 120	ZT564H10-3.17	2	M6X1.00	120°
30240 215	ZT564H10-3.50	2	M6X1.00	120°
30240 310	ZT564H10-4.00	2	M6X1.00	120°
30240 315	ZT564H10-4.17	2	M6X1.00	120°



**ZEPHYR VS. RECOULES
 METRIC CUTTER**

CROSS-REFERENCE

RECOULES PART NO.	ZEPHYR PART NO.	No.OF FLUTES	METRIC THREAD	CUTTER ANGLE
31205 400	ZT574D22-11.11	3	M10X1.00	90°
31205 410	ZT574D25-11.11	3	M10X1.00	90°
31205 430	ZT574D28-12.70	3	M10X1.00	90°
31205 440	ZT574D31-12.70	3	M10X1.00	90°
31205 450	ZT574D30-14.00	3	M10X1.00	90°
31205 460	ZT574D34-14.92	3	M10X1.00	90°
31205 470	ZT574D38-15.87	3	M10X1.00	90°
31206 400	ZT574E22-11.11	3	M10X1.00	100°
31206 410	ZT574E25-11.11	3	M10X1.00	100°
31206 430	ZT574E28-12.70	3	M10X1.00	100°
31206 440	ZT574E31-12.70	3	M10X1.00	100°
31206 450	ZT574E30-14.00	3	M10X1.00	100°
31206 460	ZT574E34-14.92	3	M10X1.00	100°
31206 470	ZT574E38-15.87	3	M10X1.00	100°
31207 400	ZT574H22-11.11	3	M10X1.00	120°
31207 410	ZT574H25-11.11	3	M10X1.00	120°
31207 430	ZT574H28-12.70	3	M10X1.00	120°
31207 440	ZT574H31-12.70	3	M10X1.00	120°
31207 450	ZT574H30-14.00	3	M10X1.00	120°
31207 460	ZT574H34-14.92	3	M10X1.00	120°
31207 470	ZT574H38-15.87	3	M10X1.00	120°



**ZEPHYR VS. RECOULES
 METRIC CUTTER**

CROSS-REFERENCE

RECOULES PART NO.	ZEPHYR PART NO.	No.OF FLUTES	METRIC THREAD	CUTTER ANGLE
31205 100	ZT576D14-4.76	3	M8X1.00	90°
31205 105	ZT576D14-5.00	3	M8X1.00	90°
31205 110	ZT576D14-5.60	3	M8X1.00	90°
31205 120	ZT576D14-6.00	3	M8X1.00	90°
31205 125	ZT576D14-6.35	3	M8X1.00	90°
31205 200	ZT576D17-8.00	3	M8X1.00	90°
31205 300	ZT576D21-9.50	3	M8X1.00	90°
31205 305	ZTS76D21-10.00	3	M8X1.00	90°
31206 100	ZT576E14-4.76	3	M8X1.00	100°
31206 105	ZT576E14-5.00	3	M8X1.00	100°
31206 110	ZT576E14-5.60	3	M8X1.00	100°
31206 120	ZT576E 14-6.00	3	M8X1.00	100°
31206 125	ZT576E14-6.35	3	M8X1.00	100°
31206 200	ZTS76E17-8.00	3	M8X1.00	100°
31206 300	ZTS76E21 -9.50	3	M8X1.00	100°
31206 305	ZT576E21- 10.00	3	M8X1.00	100°
31207 100	ZT576H14-4.76	3	M8X1.00	120°
31207 105	ZT576H14-5.00	3	M8X1.00	120°
31207 110	ZT576H14-5.60	3	M8X1.00	120°
31207 120	ZT576H14-6.00	3	M8X1.00	120°
31207 125	ZT576H14-6.35	3	M8X1.00	120°
31207 200	ZT576H17-8.00	3	M8X1.00	120°
31207 300	ZT576H21-9.50	3	M8X1.00	120°
31207 305	ZT576H21-10.00	3	M8X1.00	120°



**ZEPHYR VS. RECOULES
 METRIC REMOVABLE PILOT CUTTER**

CROSS-REFERENCE

RECOULES PART NO.	ZEPHYR PART NO.	RECOULES PART NO.	ZEPHYR PART NO.
31100 000	ZT590-2.00-2.00	31100 215	ZT590-3.00-3.80
31100 005	ZT590-2.00-2.38	31100 220	ZT590-3.00-4.00
31100 006	ZT590-2.00-2.40	31100 225	ZT590-3.00-5.00
31100 010	ZT590-2.00-2.50	31100 230	ZT590-3.00-6.00
31100 015	ZT590-2.00-2.80	31100 305	ZT590-3.50-3.80
31100 020	ZT590-2.00-3.00	31100 300	ZT590-3.50-4.00
31100 025	ZT590-2.00-3.17	31100 310	ZT590-3.50-4.17
31100 030	ZT590-2.00-3.50	31100 315	ZT590-3.50-4.80
31100 035	ZT590-2.00-4.00	31100 320	ZT590-3.50-5.00
31100 100	ZT590-2.50-2.50	31100 400	ZT590-4.00-4.00
31100 10S	ZTS90-2.50-2.80	31100 405	ZT590-4.00-4.50
31100 110	ZT590-2.50-3.00	31100 410	ZT590-4.00-4.76
31100 115	ZT590-2.50-3.17	31100 415	ZT590-4.00-4.50
31100 120	ZT590-2.50-3.50	31100 420	ZT590-4.00-5.00
31100 125	ZT590-2.50-3.80	31100 425	ZT590-4.00-5.50
31100 130	ZT590-2.50-4.00	31100 430	ZT590-4.00-5.60
31100 131	ZT590-2.50-4.17	31100 435	ZT590-4.00-5.80
31100 133	ZT590-2.50-4.80	31100 440	ZT590-4.00-5.00
31100 135	ZT590-2.50-5.00	31100 445	ZT590-4.00-6.35
31100 200	ZTS90-3.00-3.00	31100 455	ZT590-4.00-5.00
31100 205	ZT590-3.00-3.17	31100 505	ZT590-5.00-5.60
31100 206	ZT590-3.00-3.20	31100 510	ZT590-5.00-6.00
31100 210	ZT590-3.00-3.50	31100 515	ZT590-5.00-6.35
31100 520	ZT590-5.00-7.00	31100 525	ZT590-5.00-7.80
31100 530	ZT590-5.00-7.92	31100 535	ZT590-5.00-8.00
31100 540	ZT590-5.00-9.52	31100 545	ZT590-5.00-10.00
31100 550	ZT590-5.00-12.00	31100 600	ZT590-5.00-11.11
31100 605	ZT590-6.00-12.70	31100 610	ZT590-5.00-14.29
31100 615	ZT590-6.00-15.87		